

Work Order ID 68022

Tuesday, April 05, 2011 12:54:05 PM



PRELIMINARY ISSUE

Page 1

Item ID: D4374-7

Accept



Setup Start



Revision ID: PRELIM

Item Name: Spacer

Stop



Start Date: 4/5/2011 Start Qty: 8.00



Cust Item ID:



Required Date: 4/6/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4374	PA3

100

0.00



Hardinge CNC LATHE SMALL

Lathe Conv

Memo

0.00

Conventional Lathe

1-Make as per Dwg

J.F.S. 11/04/05

8

Ø

2-Break all sharp edges 0.010 max.

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

J.F.S. 11/04/05

8

Ø

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

J.F.S. 11.04.05

8 4

Work Order ID 68022

Tuesday, April 05, 2011 12:54:05 PM

Page 2

Item ID: D4374-7

Accept

Revision ID: PRELIM

Item Name: Spacer

Start Date: 4/5/2011

Start Qty: 8.00

Required Date: 4/6/2011

Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

160

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

Work Order ID 68022

Tuesday, April 05, 2011 12:54:05 PM



Page 3

Item ID: D4374-7

Accept



Setup Start



Revision ID: PRELIM

Item Name: Spacer

Stop



Start Date: 4/5/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

W 604-06

POSITIVE RECALL

EFFECTIVE

11.07.05

AUTH

CR

RELEASED

DATE

RD2370

Picklist Print

Tuesday, April 05, 2011 12:55:36 PM

Page 1

Work Order ID: 68022

Parent Item: D4374-7

Parent Item Name: Spacer



Start Date: 4/5/2011

Required Date: 4/6/2011

Start Qty: 8.00

Required Qty: 8.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.000		Purchased	No				f	17.8160		0.528			
ROUND BAR 1.00"													

Location

Loc Qty

Loc Code

MAT013

17.816

116406

17.816

53

